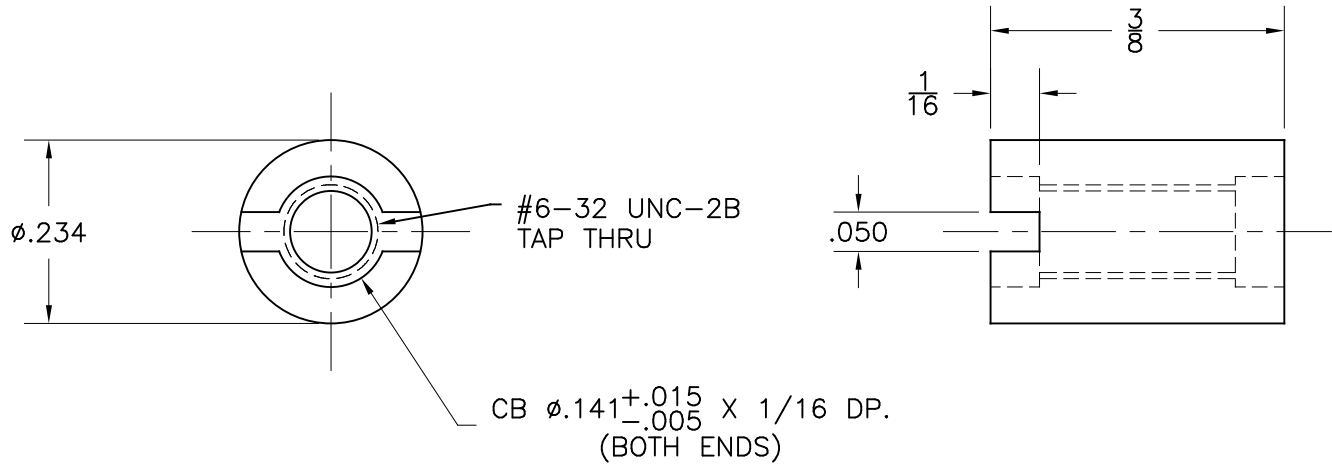


PART NO.	MATERIAL	FINISH
NUT TYPE 21 SL BR	BRASS PER QQ-B-626 ALLOY 360	NONE



SCALE 4:1

UNLESS OTHERWISE SPECIFIED:	
THREADS ARE UNIFIED NATIONAL	TOLERANCES
SERIES (UN):	ALL DIMENSIONS: INCHES [MM]
EXTERNAL: CLASS 2A	FRACTIONS $\pm 1/64$ [0.4]
INTERNAL: CLASS 2B	DECIMALS (-.XX) $\pm .020$ [0.5]
THREADS SHALL BE TO GAUGE FIT	DECIMALS (-.XXX) $\pm .010$ [0.3]
AFTER PLATING OR OTHER FINISH	ANGLES $\pm 1^\circ$
SURFACE SHALL BE SMOOTH, AND	HOLE ϕ $+.003$ [0.08]
FREE OF TOOL MARKS, BREAK ALL	$-.001$ [0.02]
SHARP CORNERS AND REMOVE BURRS.	CONCENTRICITY
	TO CENTER AXIS $.002$ [0.05]



BOWLING GREEN
OHIO

DRAWN	TW	APP.	SERIES	LATEST CHANGE
08/04/86				J
TITLE				
NUT TYPE 21 SL BR				